OCEANBEAUTY
SEAFOODS LLC

Cordova Facility
3 13 Seafood Lane P.O. Box 548
Cordova, Alaska 99574
Phone: (907)424-7171 Fax: (907)4245514

SCANNED
6/11/12 JNW
2215.54.003

RECEIVED
JUN 11 2012
DEC
Division of Water Quality
Wastewater Discharge Program

June 4, 2012

Alaska Department of Environmental Conservation
Division of Water
555 Cordova Street
Anchorage AK, 99501

Re: Ocean Beauty Seadoods LLC - Cordova Facility NOI update

To Whom It May Concern:

The purpose of this letter is to inform you that Ocean Beauty Seafoods LLC, Cordova facility, has made the following minor changes to the attached Notice of Intent to Operate (NOI):

- 24-hour design capacity in lbs. of processing raw product for canned salmon (page 2) – Capacity increased from 600,000 lbs. to 800,000 lbs. The facility upgraded some of the can line equipment, which could potentially increase total production capacity for canned salmon.
- Anticipated processing activity for canned salmon; fresh/frozen-salmon, halibut black cod/rock fish; salmon heads; and salmon roe (page 2) – We increased the processing days for the months June, July, August and September based on anticipated actual number of processing days (not necessarily based on 24 hr production days).
- Grinder type (page 3) – removed one Muffin Monster from the Waste Conveyance System.
- Total daily amount of solid discharged for canned salmon (page 3) – value increased from 225,600 lbs. to 300,800 lbs based on upgraded canline equipment and increased anticipated production days.
- Total annual amount of solids discharged for canned salmon (page 3) – value increased from 7,668,000 lbs. to 7,713,000 lbs. based on total anticipated daily discharge increase.

All revisions within the document have been highlighted.

Please let me know if you have any questions.

Thank you,

Michael Clutter
Plant Manger/Ocean Beauty Seafoods Cordova Facility

Cc: Joe Frazier (VP, Corp. QA, Food Safety & Regulatory Affairs, OB)
Cindy Luna (Manager, Corp. QA & Regulatory Affairs-Alaska Region, OB)
Mike Simpson (Alaska Area Manager, OB)
Nikolai Wendel (QA Manager, Cordova facility, OB)

NOTICE OF INTENT

to be covered under

APDES GENERAL PERMIT AK-G52-0000

for

SEAFOOD PROCESSORS IN ALASKA

(See Part IV.C. of the Permit, reissued 2001)

Please submit this NOI to:

Department of Environmental Conservation
Division of Water

555 Cordova Street
Anchorage, AK 99501

Submittal of this document constitutes notice that the party identified in Section 1 intends to be covered by the APDES general permit authorizing discharges from seafood processing activities in Alaska and obligates the permittee to comply with the terms and conditions of the permit.

Please fill in all information. Attach supplemental information sheets as appropriate.

SECTION 1 - PERMIT INFORMATION

APDES PERMIT NO. AK-G52 - 0494	ADEC Number (Seafood Processor License) AK-39

SECTION 2 - OPERATOR INFORMATION (Part IV.C.2)

Company Name Ocean Beauty Seafoods, LLC	
Address 1100 W. Ewing St.	Phone 907-424-7171
City/State/Zip Seattle/WA/98119	FAX 907-424-5514
Representative/Title Michael Clutter	E-mail michael.clutter@oceanbeauty.com

SECTION 3 - OWNER INFORMATION (Part IV.C.3)

Owner Name Ocean Beauty Seafoods, LLC	
Address P.O. Box 70739	Phone 206-285-6800
City/State/Zip Seattle/WA/98119	FAX 206-281-5897
Representative/Title Joe Frazier/VP Corp. QA, Food Safety & Regulatory Affairs	E-mail joe.frazier@oceanbeauty.com

SECTION 4 - FACILITY or VESSEL INFORMATION (Part IV.C.4)

Facility/Vessel Name Ocean Beauty Seafoods, LLC - Cordova Facility	No of Employees 200
Address P.O. Box 548	Phone 907-424-7171
City/State/Zip Cordova/AK/99574	FAX 907-424-5514

Latitude and Longitude of Discharge(s) 60 32" 927 Lat.
145 46.099 Long.

Previous facility/vessel name(s)

Type of vessel	USCG no.	Vessel length

SECTION 5 - FACILITY CLASSIFICATION (Part IV.C.5; Check each that applies)

☐	Offshore floating seafood processor: operating and discharging between 1 and 3 nautical mile from shore at MLLW
☐	Nearshore floating seafood processor: operating and discharging from one (1) to one half (0.5) nautical mile from shore at MLLW
✓	Shore-based seafood processor: operating and discharging less than one half (0.5) nautical mile from shore at MLLW (Includes vessels that meet discharge location criteria)

SECTION 6 - PROJECTED PRODUCTION INFORMATION (Part IV.C.6; Check all that apply)

✓ Whole	✓ Head-on & Gutted	✓ Headed & Gutted	✓ Fillets	✓ Cured, salted or smoked
✓ Canned	Fish meal	Surimi, fish paste	Mince, dry/ washed	Mince, wet/ unwashed
✓ Roe	Crab: whole, pieces	Shrimp, scallops, clams, oysters, snails, urchins, cucumbers (circle appropriate items)		✓ Other (identify): Salmon Heads

Catch Processed (by type, e.g., cod, pollock, salmon)	Finished Product (by type, e.g., fillets, surimi, canned)	24-hour Design Capacity in lbs of processing raw product	Location (Lat/Long or ADF&G areas)	Anticipated Processing Activity -- Number of days per month											
				Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Salmon	Canned	800,000	Prince William Sound						15	25	20				
Salmon	Fresh/Frozen	250,000	Prince William Sound					6	15	25	20	10			
Salmon	Salmon Heads	87,000	Prince William Sound					6	15	25	20	10			
Salmon	Salmon Roe	40,000	Prince William Sound					6	15	25	20	10			
Halibut	Fresh/Frozen	100,000	Prince William Sound				3	2			5	5			
Black Cod/Rock Fish	Fresh/Frozen	50,000	Prince William Wound				5	2			5	5			

SECTION 7 - RECEIVING WATER INFORMATION (Part IV.C.7)

Name(s) of waterbody(ies) receiving discharges of the facility Orca Inlet

Name of any larger, adjacent receiving waterbody(ies) Prince William Sound

List any areas within three (3) nautical miles of operation which are excluded from coverage under the General Permit (e.g., Parks, Preserves, Refuges, Critical Habitats etc.)

N/A

Nature of Receiving Water: Discharge is to marine water ✓ Discharge is to fresh water ☐ Discharge is to estuary or tidal tributary ☐

Attention: Nearshore and Shore-based Processors must submit a bathymetric map of the receiving water within one (1) nautical mile of the discharge showing the location of the facility and all discharge point(s)

SECTION 8 - DESCRIPTION of DISCHARGES (Part IV.C.8)

Sanitary Wastes

	Package Treatment Plant	X	Municipal System
	On-site septic system		Community Septic system
	USCG Approved System (MSD) Type:		Capacity (gals/day):

Seafood Processing Wastes

Outfall depth: 30 ft.	Outfall distance from shore: 300 ft.	Water depth at outfall: 40 ft.

Vessels indicate the range of water column depths at which vessel discharges processing wastes: to ft.

Grinder - Type/Name: See Attachment A Grinds seafood wastes to: 1/2" or less inch width

Other Wastewaters (Check all that apply)

✓	Process disinfectants	✓	Transfer water
✓	Cooling water		Gray water
✓	Boiler water		Live tank water
	Cooking water		Air scrubber water
✓	Refrigerated seawater		Other (name):

Projected Maximum Quantity in lbs of Process Waste Solids that are Discharged

Specific Species Processed	TOTAL DAILY Amount of Solids Discharged	TOTAL ANNUAL Amount of Solids Discharged
Salmon - Canned	300,800 lbs.	7,713,000 lbs.
Salmon - F/F, Heads, Roe	65,000 lbs.	2,232,000 lbs.
Black Cod, Rock Fish, Halibut	14,000 lbs.	50,000 lbs.

SECTION 9 - REFUELING CAPABILITY and PROXIMITY TO FUELING STATIONS (Part VI.C.9)

Does your facility/vessel refuel fishing vessels? Yes ☐ No ✓
If yes, what is the capacity of your refueling tanks?

If no, what is the location and distance to the nearest refueling station? 1 in town about 1 mile from the plant

SECTION 10 - SUBMITTALS (Part IV.C.10; to be attached to this NOI) * shore-based & near-shore processors only

✓	Letter certifying that the facility has developed and operates in accordance with a Best Management Practices Plan
✓	Location Map showing the location of the facility in the context of the coastal area of Alaska *
✓	Bathymetric Map of Receiving Water showing facility, outfall and water depths within one mile of the discharge *
	Waiver Request (for seafloor survey, discharging to excluded areas (Part III.A,B,C), if applicable

SECTION 11- SIGNATURE and CERTIFICATION (Part IV.C.11)

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Signature Principal or Partner Michael Clutter	Title/Company Plant Manager/Ocean Beauty Seafoods,LLC
Print Name Michael Clutter	Date 5/19/12

OCEANBEAUTY SEAFOODS LLC

Cordova Facility
3 13 Seafood Lane P.O. Box 548
Cordova, Alaska 99574
Phone: (907)424-7171 Fax: (907)4245514

Attachment A

Waste Conveyance System – Grinder Type/Name:

- Two 4 inch Vaughn Pumps
- Two 6 inch Vaughn Pumps
- Two 6 inch Vaughn Chopper Pumps
- Two Autio Grinders

1. FACILITY CERTIFICATION

PURSUANT TO THE ENVIRONMENTAL PROTECTION AGENCY
ALASKA POLLUTION DISCHARGE ELIMINATION SYSTEM,
PART VI, A, BEST MANAGEMENT PRACTICES PLAN

FACILITY A.P.D.E.S. NUMBER: AK-G 52-0494
FACILITY OWNER/OPERATOR: OCEAN BEAUTY SEAFOODS LLC
FACILITY NAME: CORDOVA FACILITY
FACILITY ADDRESS: 313 SEAFOOD LANE, P.O. BOX 548 CORDOVA, AK. 99574

The attached Best Management Practices Plan has been reviewed and found to be accepted as reasonable by committee members of Ocean Beauty Seafoods LLC Cordova Facility.

BMP COMMITTEE MEMBERS:

MICHAEL CLUTTER	**PLANT MANAGER**
RENE VARGAS	**ASSISTANT PLANT MANAGER**
JOHN STANLEY	**PLANT CHIEF MACHINIST**
NIKOLAI WENDEL	**QA MANAGER**
PAZ BUSTILLO	**QC SUPERVISOR**

The undersigned persons are the authorized parties to sign this "certification" on behalf of the facility, ensuring by inspection or other means, the completion and implementation of the Best Management Practices Plan. Said plan is maintained as an addendum to the N.P.D.E.S. permit and is available upon request.

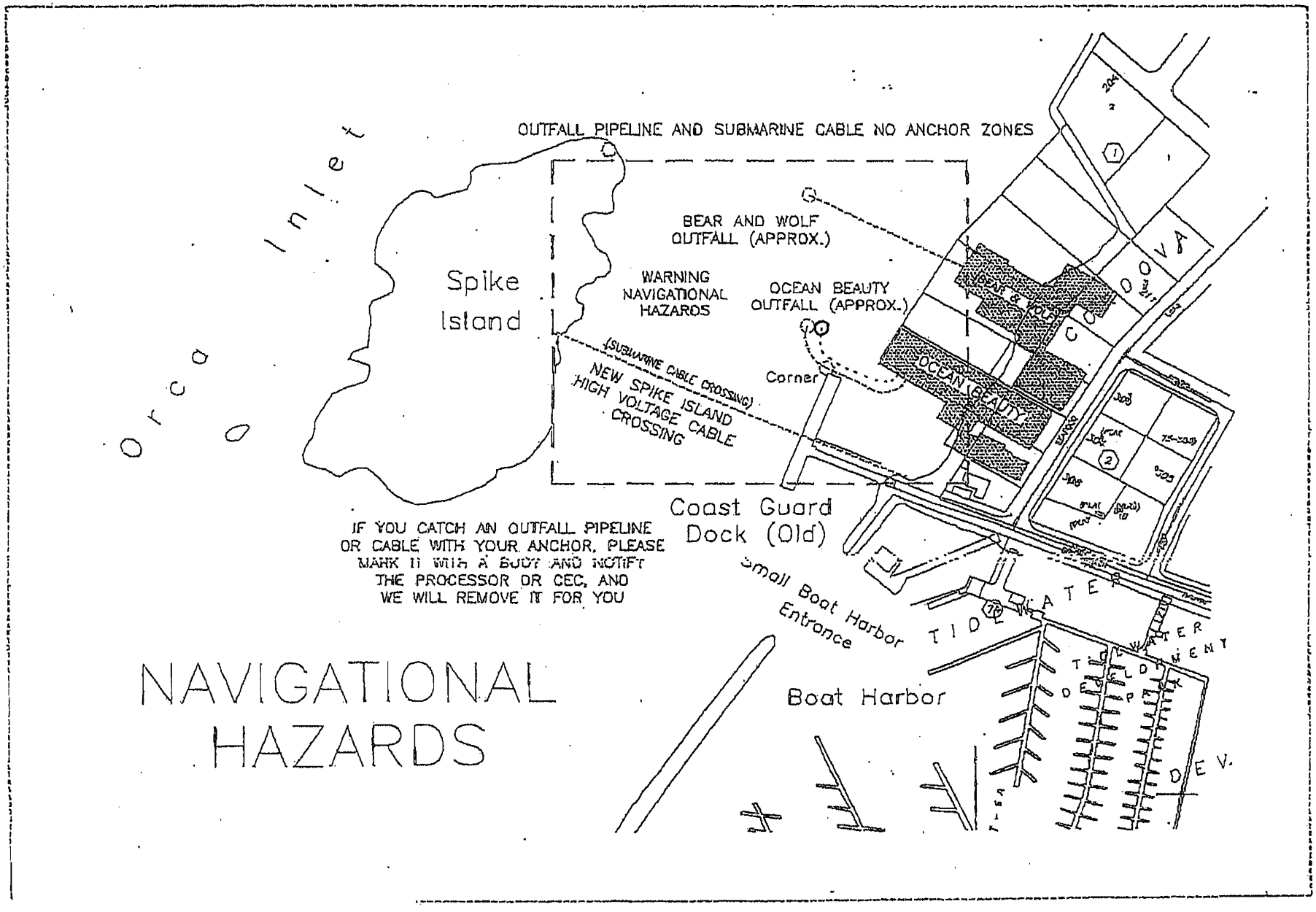
Signature: Michael Clutter **Date:** 5/19/12
Plant Manager: Michael Clutter

Signature: Rene Vargas **Date:** 5-19-12
Assistant Plant Manager: Rene Vargas

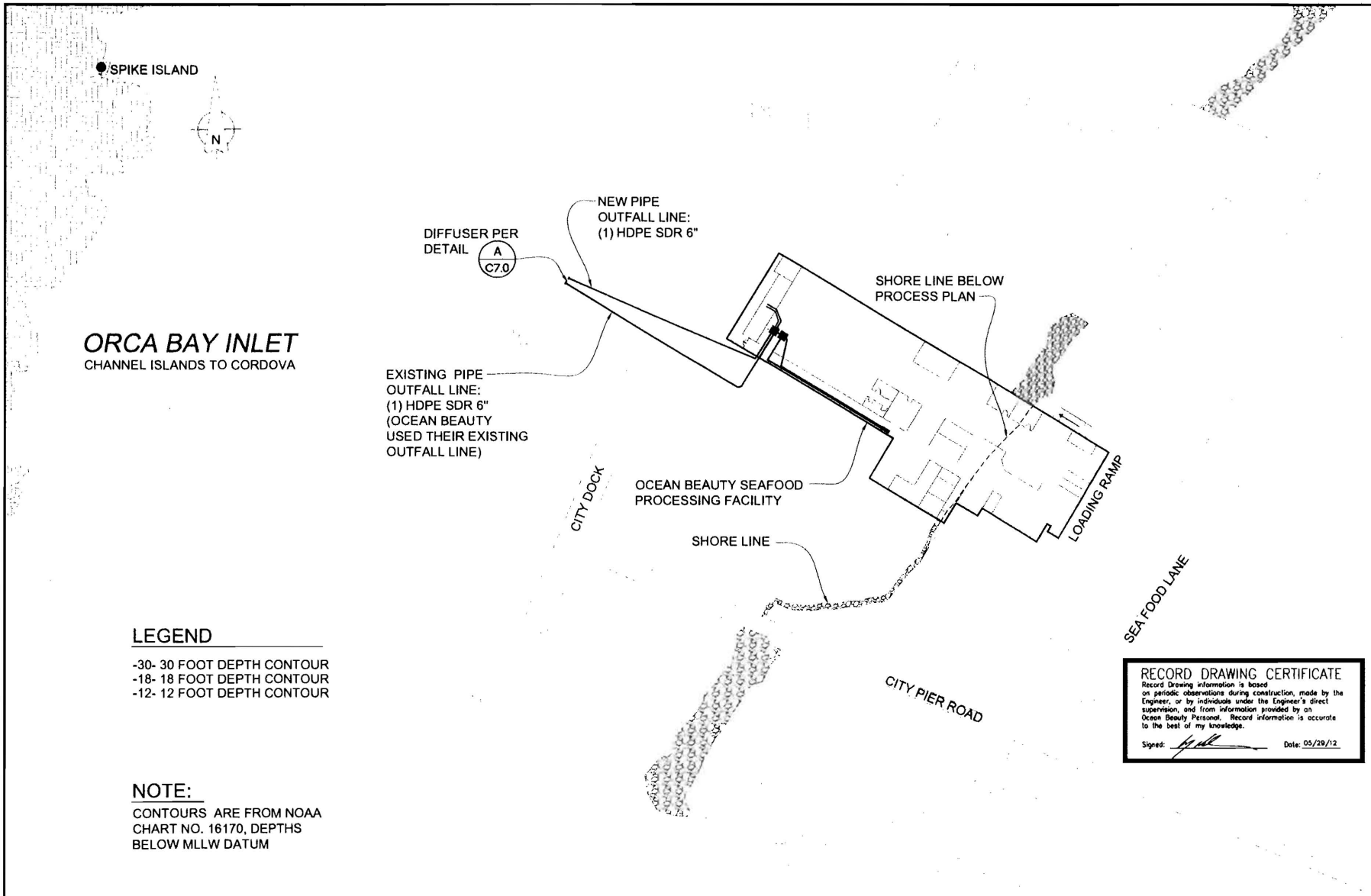
Signature: [illegible] **Date:** 5/21/2012
Chief Machinist: John Stanley

Signature: Nikolai Wendel **Date:** 5/21/12
QA Manager: Nikolai Wendel

Signature: Paz Bustillo **Date:** 5-21-12
QC Supervisor: Paz Bustillo



NAVIGATIONAL HAZARDS



LEGEND

-30- 30 FOOT DEPTH CONTOUR
-18- 18 FOOT DEPTH CONTOUR
-12- 12 FOOT DEPTH CONTOUR

NOTE:

CONTOURS ARE FROM NOAA CHART NO. 16170, DEPTHS BELOW MLLW DATUM

RECORD DRAWING CERTIFICATE

Record Drawing information is based on periodic observations during construction, made by the Engineer, or by individuals under the Engineer's direct supervision, and from information provided by an Ocean Beauty Personnel. Record information is accurate to the best of my knowledge.

Signed: _____ Date: 05/29/12

A C2.0 OCEAN BEAUTY SEAFOODS SITE PLAN

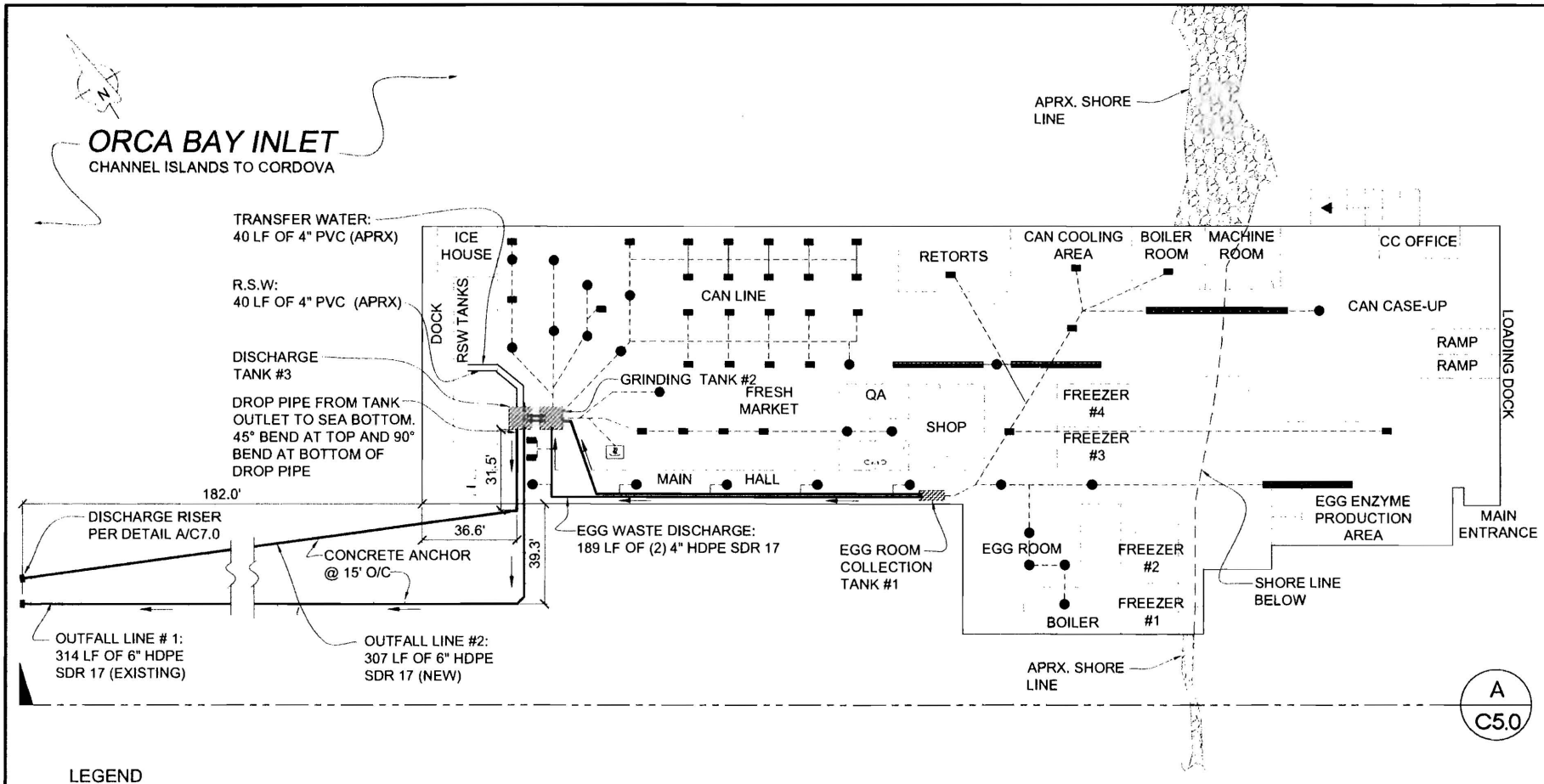
SCALE: 1"=50' (22X34) 1"=100' (11X17)

NO.	REVISION	DATE

CONSULTING ENGINEERS
STRUCTURAL/CIVIL
155 BIDARKA ST
KENAI, AK 99611
TEL: (907) 283 - 3583
NELSONENGINEER@ALASKA.NET
NELSON ENGINEERING

OCEAN BEAUTY SEAFOODS
WASTE CONVEYANCE SYSTEM MODIFICATION ASBUILT
CORDOVA, ALASKA
OCEAN BEAUTY SEAFOODS SITE PLAN

PROJECT NO. 1207
DRAWN BY: WHB
CHECKED BY WJN
DATE: 03/08/12
SCALES: NOTED
HORIZ. NOTED
VERT. NOTED
SHEET C2.0
2 OF 8



LEGEND

R.S.W.	REFRIGERATED SEA WATER
APRX.	APPROXIMATE
———	NEW HDPE PROCESS WASTE AND OUTFALL LINES
- - - -	EXISTING DRAIN LINES
▨	NEW TANKS
⊠	EXISTING ICE MELTING TANK BELOW FLOOR
▬	EXISTING TRENCH DRAINS
●■	EXISTING FLOOR DRAINS
◄—	FLOW DIRECTION

RECORD DRAWING CERTIFICATE

Record Drawing information is based on periodic observations during construction, made by the Engineer, or by individuals under the Engineer's direct supervision, and from information provided by an Ocean Beauty Personal. Record information is accurate to the best of my knowledge.

Signed: _____ Date: 05/29/12

PROCESS FACILITY PLAN

A / C3.0

SCALE: 1"=20' (22X34) 1"=40' (11X17)

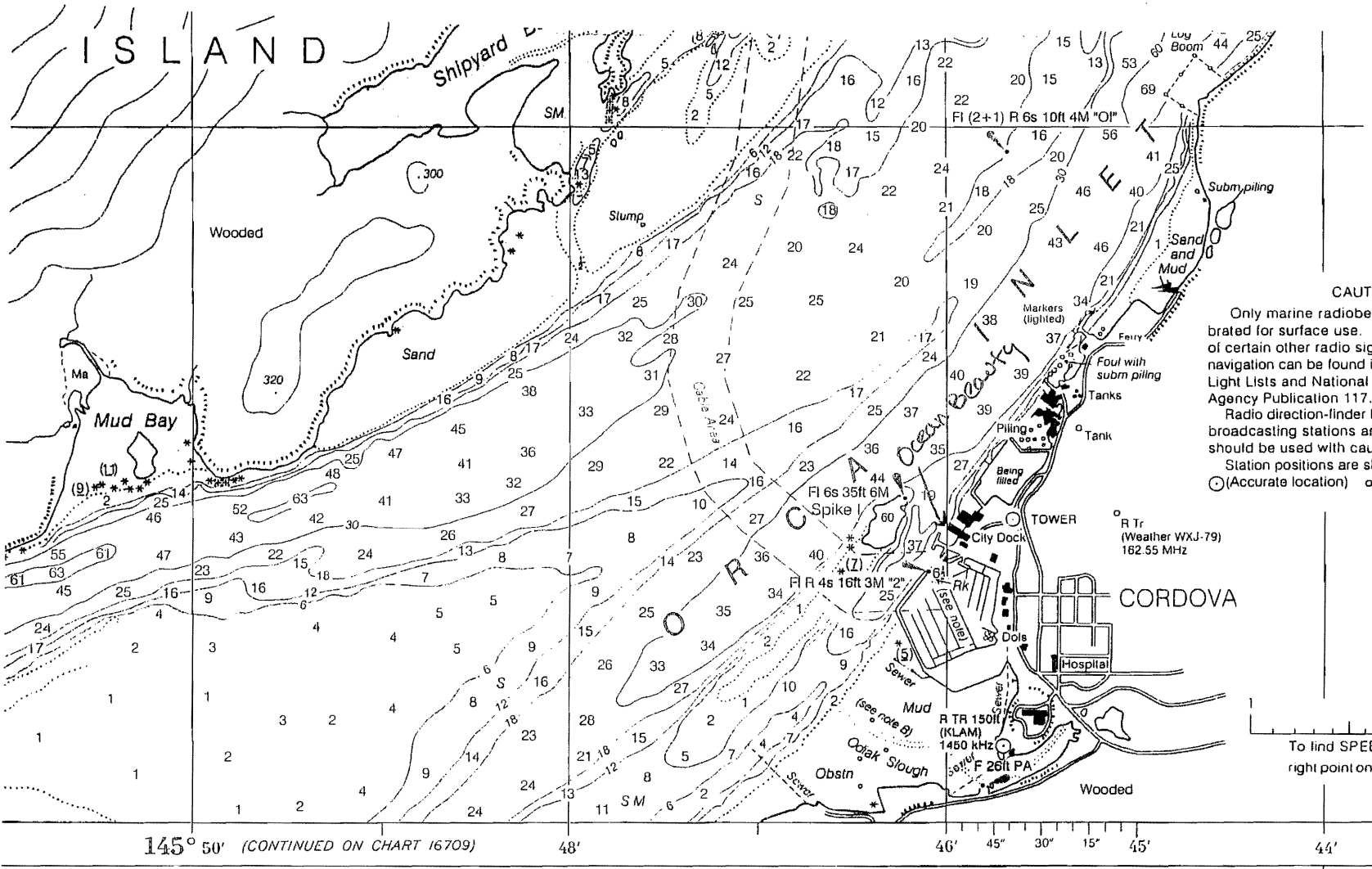
NO.	REVISION	DATE

NELSON ENGINEERING
CONSULTING ENGINEERS
STRUCTURAL/CIVIL
155 BIDARKA ST
KENAI, AK 99611
TEL. (907) 283 - 3593
NELSONENGINEER@ALASKA.NET

OCEAN BEAUTY SEAFOODS

WASTE CONVEYANCE SYSTEM MODIFICATION ASBUILT
CORDOVA, ALASKA
PROCESSING FACILITY PLAN

PROJECT NO 1207
DRAWN BY WHB
CHECKED BY WJN
DATE: 03/08/12
SCALES: NOTED
HORIZ. NOTED
VERT. NOTED
SHEET C3.0
4 OF 8



June 1997

NOTE B
CAUTION

Odiak Slough is marked with two red spherical buoys numbered "2" and "4". The channel should be navigated only above half tide with local knowledge.

Mt Eyak ⓐ2498

CAUTION

Only marine radiobeacons have been calibrated for surface use. Limitations on the use of certain other radio signals as aids to marine navigation can be found in the U.S. Coast Guard Light Lists and National Imagery and Mapping Agency Publication 117.

Radio direction-finder bearings to commercial broadcasting stations are subject to error and should be used with caution.

Station positions are shown thus:
⊙(Accurate location) o(Approximate location)

AID

Consult U.S
supplemental ir
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Temporary
navigation are n
Notice to Marine

FATHOMS	1	2	3	4	5	6
FEET	6	12	18	24	30	36
METERS	1 2 3 4 5 6 7 8 9 10 11					

LOGARI

1 2 3 4 5 6

To find SPEED, place one point of dividers on distance run (in
right point on 60 and left point will then indicate speed in units pe

c. 13/97

10

CAUTION

This chart has been corrected from the Notice to Mariners published weekly by the National Imagery and Mapping Agency and the Local Notice to Mariners issued periodically by each U.S. Coast Guard district to the date shown in the lower left hand corner.

Published at Washington, D.C.
U.S. DEPARTMENT OF COMMERCE
NATIONAL OCEANIC AND ATMOSPHERIC ADMINISTRATION
NATIONAL OCEAN SERVICE
COAST SURVEY

YEAR OF THE OCEAN 1998 GET INTO IT ™

(Chann

SOUNDIN

Nautical Miles

1 2 0 1 2

Yards

1000 500 0 1000 2000 3000