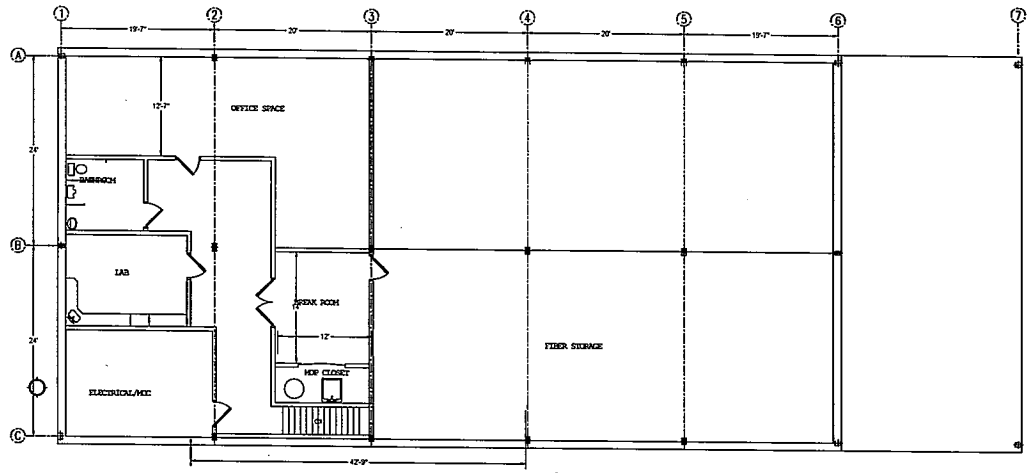
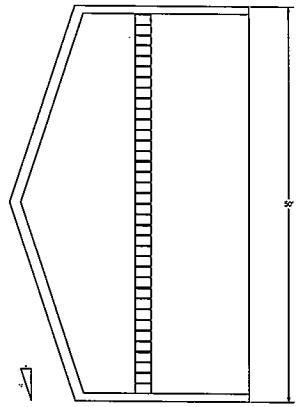
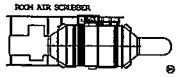
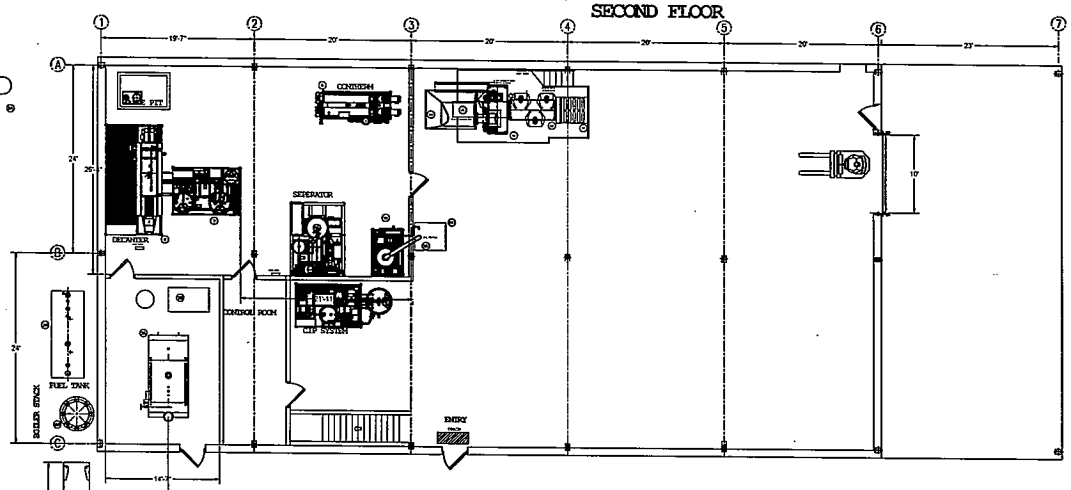
ITEM	DESCRIPTION
1	PALLET
2	BAG TABLE
3	BLOCK TABLE
4	CHOPPER FEED SLIDE
5	WASH DOWN
6	CONTHERM
7	DECANTER
8	----
9	SEPERATOR
10	OIL TANK
11	OIL TOTE
12	AUGER
13	FISH MEAL DRYER
14	----
15	CIP TANK
16	----
17	----
18	HAMMER MILL
19	CENTER SIFTER
20	----
21	BONE BAGGING
22	----
23	FISH MEAL STORAGE
24	AIR ROOM SCRUBBER
25	AIR COMPRESSOR
26	150HP BOILER
27	BOILER
28	BOILER
29	BOILER STACK
30	FUEL TANK



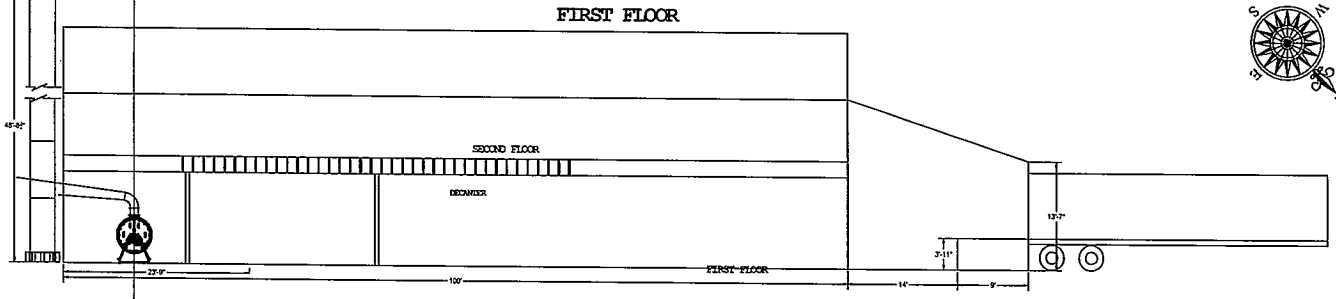
SECOND FLOOR







FIRST FLOOR



DATE	REV	DESCRIPTION	BY
4/15/14	K	CHANGED BUILDING TO 50FT x 100FT. REMOVED MEAL PLANT RELOCATED OIL PLANT, REDESIGNED SECOND FLOOR	TAM
4/1/14	J	ADDED # AND CALLOUTS, REVERTED TO OLD BOILER VIEW	SIM
3/20/14	I	RELOCATED CONTROL ROOM, MOVE SEPERATOR SKID MOVED MEAL DRYER,CONTHERMS AND FLASH TANK RELOCATED SUMP	TAM
3/19/14	H	RELOCATED CONTROL ROOM, MOVE SEPERATOR SKID MOVED MEAL DRYER,CONTHERMS AND FLASH TANK MOVED HAMMER MILL AREA	TAM
3/3/14	G	CHANGE BOILER TO 150HP, ADD PIPE COLUMN COLD STORAGE WALL,EXTENDED LAB WALL TO COLUMN 6, ADDED WASH DOWN STATIONS, EXTEND DRAIN TO GRINDER AREA	TAM
2/27/14	F	CHANGED BREAK ROOM HALL WAY WALL TO SAFETY RAIL REMOVED WALL BETWEEN A5 AND B5, CHANGED FIRST FLOOR ELEVATION TO 12FT-5IN AND EVE HEIGTH TO 21FT	TAM
2/25/14	E	ADDED ENTRY, RELOCATED CONTROL ROOM REMODELED SECOND FLOOR PER MEETING 2/25/14	TAM
2/24/14	D	ROTATED COLD STORAGE 90 DEGREES MOVED OIL PLANT AND MEAL PLANT 6FT-4IN WEST	TAM
2/23/14	C	ADDED OIL PLANT CONTROL ROOM, DOORS TO BOILER ROOM MOVED FORK LIFT DOORS SOUTH FOR BETTER FLOW AND AND ADDED FLOOR DRAINS AND RELOCATED FUEL TANK	TAM
2/20/14	B	ADDED 40FT TO BUILDING AND ADDED PRELIMARRY MEAL PLANT LAYOUT WITH BAGGING AND BONE BAGGING RENAMED DRAWING SHT 1OF2	TAM
2/3/14	A	FIRST PROPOSAL LAYOUT WITH 2 COLD STORAGE OPTIONS	TAM

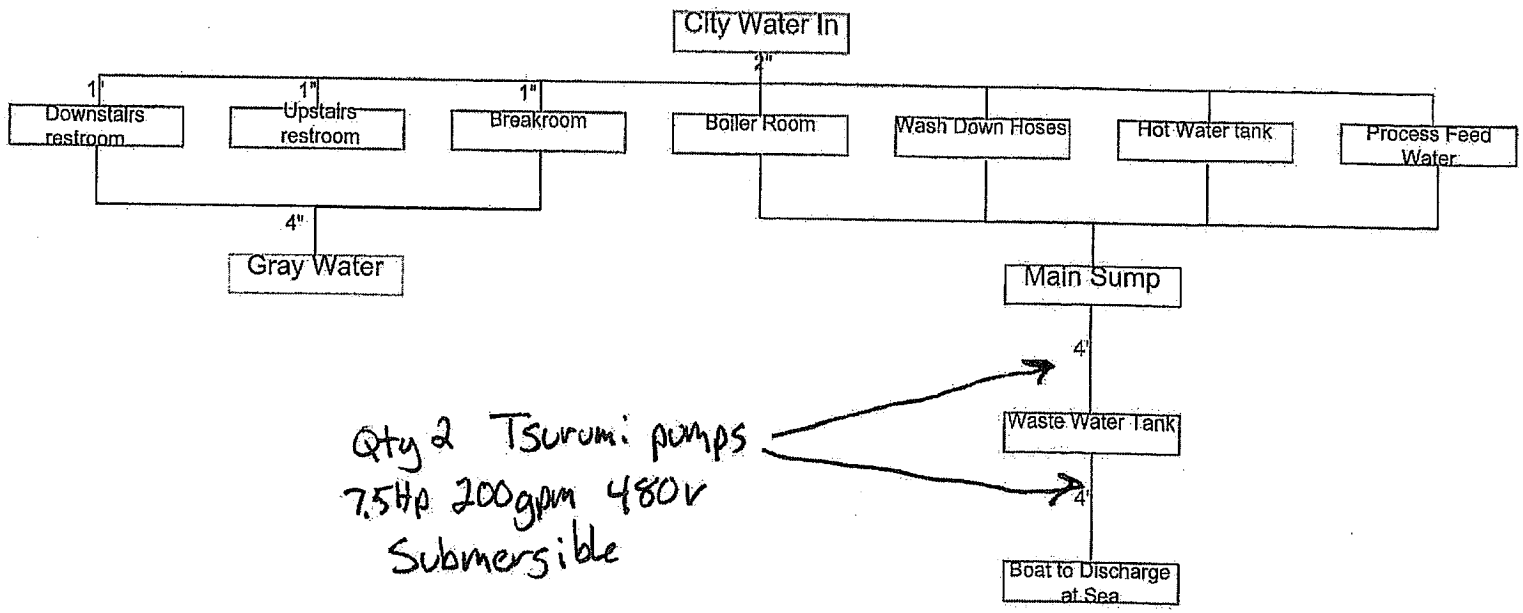
UNLESS OTHERWISE SPECIFIED
1. DO NOT SCALE DRAWING
2. ALL DIMENSIONS ARE IN INCHES
3. ALL DIMENSIONS APPLY AFTER PLATING OR PAINTING
4. REMOVE ALL BURRS AND SHARP EDGES. ALL ROUNDED EDGES TO ...

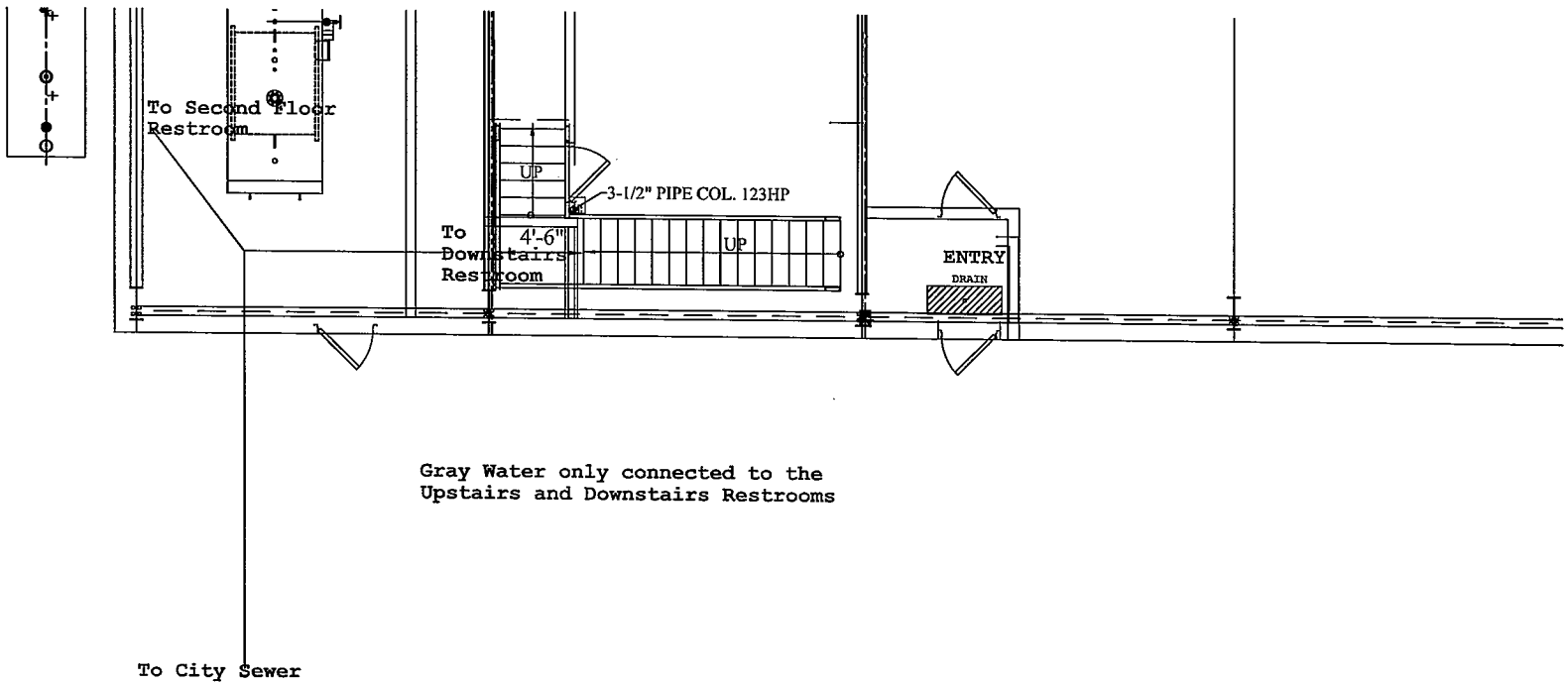
FOLLOWERS
J. A.L. 2/6/14
JAN A.L. 2/6/14

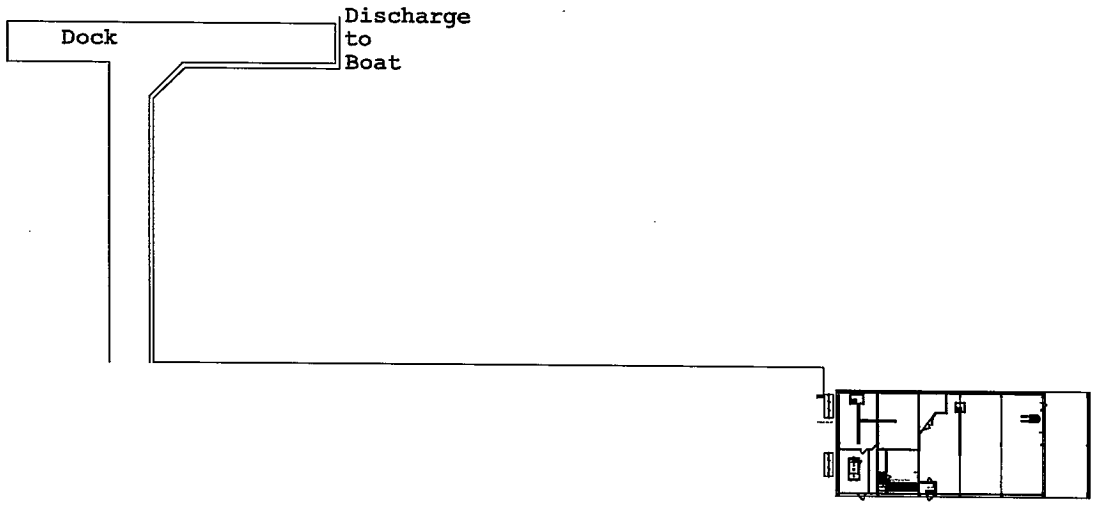
Sound Ocean
METAL FABRICATORS Ltd.
300 Bellevue Ave. Port Townsend, WA 98368
Tel: 360-385-1313 Fax: 360-385-1563

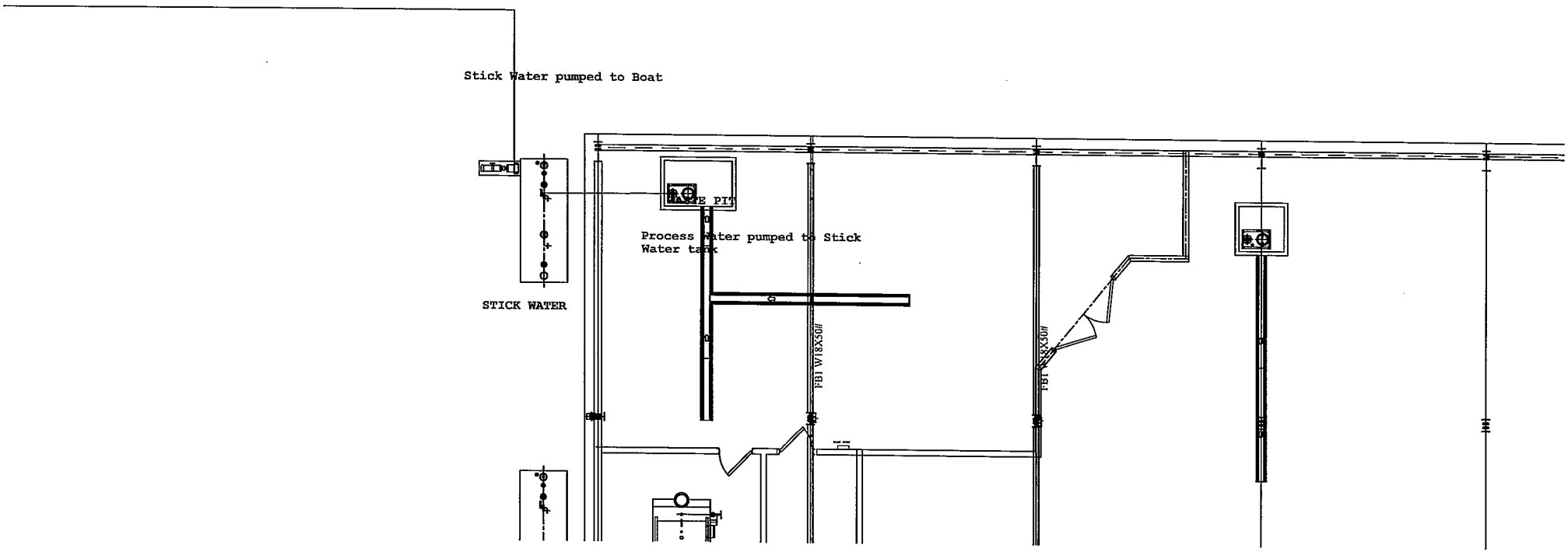
BERING SELECT LLC
COD OIL PROCESSING LAYOUT

SCALE | DRWN BY TAM | DWG NO. LAYOUT 4-15-14 | REV K
SHEET 1 OF 2 | DATE 2/3/14 | FILE NAME LAYOUT | JOB 14EN3849


City Water In
2"
1"
Downstairs restroom
1"
Upstairs restroom
1"
Breakroom
Boiler Room
Wash Down Hoses
Hot Water tank
Process Feed Water
4"
Gray Water
Main Sump
4"
Waste Water Tank
4"
Boat to Discharge at Sea
Qty 2 Tsurumi pumps
7.5Hp 200gpm 480v
Submersible


To Second Floor
Restroom
UP
3-1/2" PIPE COL. 123HP
To
Downstairs
Restroom
4'-6"
UP
ENTRY
DRAIN
Gray Water only connected to the
Upstairs and Downstairs Restrooms
To City Sewer


Dock
Discharge
to
Boat


Stick Water pumped to Boat
Process Water pumped to Stick Water tank
STICK WATER