

CITATION		TOPIC	SPECIFIC CHANGE
18 AAC 34.005(b)(2)	Amended	Purpose and applicability.	Changes "and" to "or" when describing who chapter applies to.
18 AAC 34.005(h)	New		Adds section to clarify the applicability of 18 AAC 34.600-625 to fishing vessels and tender vessels.
18 AAC 34.010(2)	Amended	Requirements adopted by reference.	Changes date of version adopted by reference.
18 AAC 34.010(3)	Amended	Requirements adopted by reference.	Changes date of version adopted by reference; makes exceptions for certain citations.
18 AAC 34.010(4)	Amended	Requirements adopted by reference.	Changes date of version adopted by reference; makes exceptions for certain citations.
18 AAC 34.010(5)	Amended	Requirements adopted by reference.	Changes date of version adopted by reference.
18 AAC 34.010(6)	Repealed	Requirements adopted by reference.	Repeals this reference since the FDA has replaced the subject matter covered by this CFR with 21 C.F.R. 117.
18 AAC 34.010(7)	Amended	Requirements adopted by reference.	Changes date of version adopted by reference.
18 AAC 34.010(8)	Amended	Requirements adopted by reference.	Changes date of version adopted by reference.
18 AAC 34.010(9)	Amended	Requirements adopted by reference.	Changes date of version adopted by reference.
18 AAC 34.010(10)	Amended	Requirements adopted by reference.	Expands references adopted to all food additives, not just potassium nitrate. Changes date of version adopted by reference.
18 AAC 34.010(11)	Repealed	Requirements adopted by reference.	Makes conforming edit; sodium nitrate is now included in expanded list adopted in 18 AAC 34.010(10).
18 AAC 34.010(12)	Repealed	Requirements adopted by reference.	Makes conforming edit; sodium nitrite is now included in expanded list adopted in 18 AAC 34.010(10).
18 AAC 34.010(13)	Repealed	Requirements adopted by reference.	Makes conforming edit; whole fish protein concentrate is now included in expanded list adopted in 18 AAC 34.010(10).
18 AAC 34.010(14)	Amended	Requirements adopted by reference.	Changes date of version adopted by reference.
18 AAC 34.010(15)	Repealed	Requirements adopted by reference.	Repeals reference because it only is applicable to FDA and interstate commerce.
18 AAC 34.010(16)	Repealed	Requirements adopted by reference.	Repeals reference to state plumbing code in this section. References to the state plumbing code remain adopted in Article 8.
18 AAC 34.010(17)	Repealed	Requirements adopted by reference.	Repeals reference because we no longer refer to it in the chapter. Standards of identity are covered in other CFRs adopted by reference.
18 AAC 34.010(18)	Repealed	Requirements adopted by reference.	Repeals reference because newly adopted reference for 21 CFR 117 covers the subject matter.
18 AAC 34.010(21)	Amended	Requirements adopted by reference.	Changes date of version adopted by reference.
18 AAC 34.010(22)	New	Requirements adopted by reference; 21 U.S.C. 343(w) (Misbranded Food, Major Food Allergen Labeling Requirements)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.110 (labeling requirements).
18 AAC 34.010(23)	New	Requirements adopted by reference; 21 U.S.C. 381e(1) – (2)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.115 (adulterated seafood products).
18 AAC 34.010(24)	New	Requirements adopted by reference; 21 C.F.R. 73.1 – 73.615 (Listing of Colors Exempt from Certification; Foods)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
18 AAC 34.010(25)	New	Requirements adopted by reference; 21 C.F.R. 74.1 – 74.706 (Listing of Color Additives Subject Only to Certification; Foods)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
18 AAC 34.010(26)	New	Requirements adopted by reference; 21 C.F.R. 117.3 – 117.110 (Current Good Manufacturing Practice, Hazard Analysis, and Risk-Based Preventive Controls for Human Food; General Provisions, Current Good Manufacturing Practice)	Adopts federal requirements by reference, implemented throughout the chapter, including in 18 AAC 34.050 (sanitation control procedures), 18 AAC 34.803 - 855 (Article 8 - Good Manufacturing Practice), and 18 AAC 34.990 (definitions).

18 AAC 34.010(27)	New	Requirements adopted by reference; 21 C.F.R. 161.30 – 161.190 (Fish and Shellfish)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.110 (labeling requirements).
18 AAC 34.010(28)	New	Requirements adopted by reference; 21 C.F.R. 170.3 – 170.285 (Food Additives)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
18 AAC 34.010(29)	New	Requirements adopted by reference; 21 C.F.R. 173.5 – 173.405 (Secondary Direct Food Additives Permitted in Food for Human Consumption)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
18 AAC 34.010(30)	New	Requirements adopted by reference; 21 C.F.R. 175.105 – 175.390 (Indirect Food Additives: Adhesives and Components of Coatings)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
18 AAC 34.010(31)	New	Requirements adopted by reference; 21 C.F.R. 176.110 – 176.350 (Indirect Food Additives: Paper and Paperboard Components)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
18 AAC 34.010(32)	New	Requirements adopted by reference; 21 C.F.R. 177.1010 – 177.2910 (Indirect Food Additives: Polymers)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
18 AAC 34.010(33)	New	Requirements adopted by reference; 21 C.F.R. 178.1005 – 178.3950 (Indirect Food Additives: Adjuvants, Production Aids, and Sanitizers)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
18 AAC 34.010(34)	New	Requirements adopted by reference; 21 C.F.R. 180.1 – 180.37 (Food Additives Permitted in Food or in Contact with Food on an Interim Basis Pending Additional Study)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
18 AAC 34.010(35)	New	Requirements adopted by reference; 21 C.F.R. 181.22 – 181.34 (Prior-Sanctioned Food Ingredients; Specific Prior-Sanctioned Food Ingredients)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
18 AAC 34.010(36)	New	Requirements adopted by reference; 21 C.F.R. 182.1 – 182.8997 (Substances Generally Recognized as Safe)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
18 AAC 34.010(37)	New	Requirements adopted by reference; 21 C.F.R. 184.1 – 184.1985 (Direct Food Substances Affirmed as Generally Recognized as Safe)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
18 AAC 34.010(38)	New	Requirements adopted by reference; 21 C.F.R. 186.1 – 186.1839 (Indirect Food Substances Affirmed as Generally Recognized as Safe)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
18 AAC 34.010(39)	New	Requirements adopted by reference; 21 C.F.R. 189.1 – 189.300 (Substances Prohibited from Use in Human Food)	Adopts federal requirements by reference, implemented in the chapter at 18 AAC 34.122 (seafood product standards).
Editor's Note for 18 AAC 34.010	Amended		Updates to locations to access documents adopted by reference.
18 AAC 34.035	Amended	Permit requirements; application, renewal, and denial.	Clarifies language and streamlines process for permit application, issuance, renewal, and denial; removes requirement for resubmittal of documents every three years.
18 AAC 34.045(d)	Repealed	HACCP enforcement discretion.	Repeals subsection since all enforcement clauses are being moved to 18 AAC 34.940
18 AAC 34.047	New	Recall plan.	Requires processors to develop, maintain, and make available for department review, written procedures sufficient to notify consumers of a product recall and remove affected product from commerce.
18 AAC34.050 (section heading)	Amended	Sanitation control procedures.	Revises section heading to better reflect content.
18 AAC 34.050(a)	Amended	Sanitation control procedures.	Removes exemption for DMV and DMLB; added citation for 21 C.F.R. 123.3 - 123.28; clarified language.
18 AAC 34.050(b)	Repealed	Sanitation control procedures.	Repeals subsection since monitoring requirements are now referenced in (a) of this section.
18 AAC 34.050(c)	Repealed	Sanitation control procedures.	Repeals subsection dealing with records, duplicative to new CFR requirements.
18 AAC 34.050(d)	Repealed	Sanitation control procedures.	Repeals subsection since all enforcement clauses are being moved to 18 AAC 34.940
18 AAC 34.055	Repealed	Plan review and approval.	Repeals since information required for facility plan review is now captured in amended 18 AAC 34.035.
18 AAC 34.060	Repealed	Facility requirements.	Subject matter is now addressed in new section 18 AAC 34.810.

18 AAC 34.065	Repealed	Chemicals and compounds.	Subject matter is now addressed in new section 18 AAC 34.815.
18 AAC 34.070	Repealed	Sanitizing.	Subject matter is now addressed in new sections 18 AAC 34.815 and 18 AAC 34.820.
18 AAC 34.075	Repealed	Plumbing.	Subject matter is now addressed in new section 18 AAC 34.820.
18 AAC 34.080	Repealed	Water supply and ice.	Subject matter is now addressed in new sections 18 AAC 34.820 and 18 AAC 34.830.
18 AAC 34.085	Repealed	Toilet and handwash sink requirements.	Subject matter is now addressed in new section 18 AAC 34.820.
18 AAC 34.090	Repealed	Equipment and utensils.	Subject matter is now addressed in new section 18 AAC 34.825.
18 AAC 34.095	Repealed	Waste disposal.	Subject matter is now addressed in new section 18 AAC 34.820.
18 AAC 34.100	Repealed	Personnel.	Subject matter is now addressed in new sections 18 AAC 34.803 and 18 AAC 34.805.
18 AAC 34.105	Repealed	Handling.	Subject matter is now addressed in new section 18 AAC 34.830.
18 AAC 34.110	Amended	Labeling requirements.	Adds cross references to U.S.C. and C.F.R. adopted by reference; reorganizes section for clarity; makes conforming edits due to amendments made in 18 AAC 34.112.
18 AAC 34.112(b) (introductory language)	Amended	Labeling requirements for seafood products for export only.	Moves old 18 AAC 34.110(b) requirements into this subsection.
18 AAC 34.112(b)(2)	Amended	Labeling requirements for seafood products for export only.	Makes conforming edits.
18 AAC 34.112(b)(3)	Amended	Labeling requirements for seafood products for export only.	Makes conforming edits.
18 AAC 34.115	Amended	Adulterated seafood products.	Adds an additional definitions of "adulterated seafood product" including cross reference to U.S.C. adopted by reference.
18 AAC 34.120	Amended	Misbranded seafood products.	Corrects typo.
18 AAC 34.122	Amended	Seafood product standards.	Reorganizes section for clarity; changes standard for crab PSP to 80 µg per 100 grams tissue (previous limit of 70 ug/100g was precautionary and wasn't based on science. The program elected to go with what is actually a national standard and in the Seafood Hazards Guide, 80 ug/100g); adds cross references to C.F.R.s adopted by reference regarding standards for seafood product additives, indirect additives and other substances that may come into contact with food.
18 AAC 34.125(d)	Amended	Product testing.	Amends sampling requirements for ready-to-eat refrigerated or frozen products. Requires the processor to notify the department if test results do not meet the standards of 18 AAC 34.122. See FAQs for additional information on this change.
18 AAC 34.125(e)	Repealed	Product testing.	Repeals requirement to submit samples to a qualified lab for shelf stable products. See FAQs for additional information on this change.
18 AAC 34.125(f) (introductory language)	Amended	Product testing.	Amends language regarding qualified vs. commercial laboratory. Removes unnecessary cross references. See FAQs for additional information on this change.
18 AAC 34.125(f)(1)	Repealed	Product testing.	Makes conforming edits relating to commercial laboratories.
18 AAC 34.125(f)(2)	Repealed	Product testing.	Makes conforming edits relating to commercial laboratories.

18 AAC 34.125(g)	Amended	Product testing.	Updates citation.
18 AAC 34.200(a)	Amended	Shellfish Processing; Applicability of shellfish processing requirements.	Updates citation to refer to new Article 8.
18 AAC 34.200(b)	Amended	Shellfish Processing; Applicability of shellfish processing requirements.	Removes citation for 21 C.F.R. 1240.60, which has been repealed from 18 AAC 34.010.
18 AAC 34.205(b)	Amended	Shellfish Processing; Permit requirements.	Updates citations to include recall plan (18 AAC 34.047) and to refer to new Article 8.
18 AAC 34.300	Repealed	Applicability of smoked or smoke-flavored seafood product processing requirements.	Repeals this Article because it is redundant ever since the FDA issued the Fish and Fishery Product Hazards and Control Guidance 4th Edition in 2011.
18 AAC 34.310	Repealed	Processing requirements for smoked or smoke-flavored seafood products.	Repeals this Article because it is redundant ever since the FDA issued the Fish and Fishery Product Hazards and Control Guidance 4th Edition in 2011.
18 AAC 34.315	Repealed	Native-style smoked or smoke-flavored dried salmon.	Repeals this Article because it is redundant ever since the FDA issued the Fish and Fishery Product Hazards and Control Guidance 4th Edition in 2011.
18 AAC 34.320	Repealed	Finished product handling.	Repeals this Article because it is redundant ever since the FDA issued the Fish and Fishery Product Hazards and Control Guidance 4th Edition in 2011.
Table of Contents of Article 4	Amended	Thermal and Acidified Food Processing.	Conforming edits.
18 AAC 34.400 (section heading)	Amended	Thermal and acidified food processing.	Adds "and acidified food" to section heading.
18 AAC 34.400(a)	Amended	Thermal and acidified food processing.	Updates citation for thermally processed seafood products to refer to new Article 8; adds requirements for acidified seafood products.
18 AAC 34.400(b)	Repealed	Thermal and acidified food processing.	Repeals subsection that is redundant due to changes made in 18 AAC 34.400(a).
18 AAC 34.400(c)	Repealed	Thermal and acidified food processing.	Repeals subsection that is redundant due to changes made in 18 AAC 34.400(a).
18 AAC 34.500(a)	Amended	Direct-Market Fishing Vessels; applicable standards.	Updates citation to refer to new Article 8. Updates Editor's Note.
18 AAC 34.520(e)	Amended	Direct-Market Fishing Vessels; water supply and ice.	Updates citation to refer to new Article 8.
18 AAC 34.520(f)(1)	Amended	Direct-Market Fishing Vessels; water supply and ice.	Updates citation to refer to new Article 8.
18 AAC 34.525	Repealed	Direct-Market Fishing Vessels; cleaning and sanitizing.	Repeals section since it is no longer applicable. All facilities are required to have a HACCP.
18 AAC 34.600	Amended	Applicability.	Amends applicability of this article for fishing vessels, tender vessels, and buying stations and processors when there is a visible oily sheen on the water.
18 AAC 34.602	New	Prohibition on taking on water with visible oil sheen.	Moves requirement from 18 AAC 34.080, which is repealed.
18 AAC 34.605(b)(1)	Amended	Fishing vessel and tender vessel inspection.	Updates citation to refer to new Article 8.
18 AAC 34.700(a)(1)	Amended	Direct-Market Land-Based Facilities; applicable standards.	Updates citation since 18 AAC 34.740 is being repealed.
18 AAC 34.700(a)(2)	Amended	Direct-Market Land-Based Facilities; applicable standards.	Updates citation to refer to new Article 8.
18 AAC 34.700(c)	Repealed	Direct-Market Land-Based Facilities; applicable standards.	Repeals this section because it is redundant to 18 AAC 34.700(a)(1).
18 AAC 34.720(d)(1)	Amended	Direct-Market Land-Based Facilities; water supply and ice.	Updates citation to refer to new Article 8.
18 AAC 34.720(f)	Amended	Direct-Market Land-Based Facilities; water supply and ice.	Updates citation to refer to new Article 8.
18 AAC 34.730	Amended	Direct-Market Land-Based Facilities; toilet and handwash sink requirements.	Updates citation to refer to new Article 8.
18 AAC 34.740	Repealed	Direct-Market Land-Based Facilities; cleaning and sanitizing.	Repeals section since it is no longer applicable. All facilities are required to have a HACCP.
Table of Contents of Article 8	New	Good Manufacturing Practice	Adds table of contents for new Article.
18 AAC 34.803	New	Good Manufacturing Practice; Training.	Adopts federal requirements of 21 C.F.R. 117.4 and subject matter that was formerly addressed in 18 AAC 34.100.

18 AAC 34.805	New	Good Manufacturing Practice; Personnel.	Adopts federal requirements of 21 C.F.R. 117.10 and subject matter that was formerly addressed in 18 AAC 34.100.
18 AAC 34.810	New	Good Manufacturing Practice; Plant and grounds.	Adopts federal requirements of 21 C.F.R. 117.20 and subject matter that was formerly addressed in 18 AAC 34.060.
18 AAC 34.815	New	Good Manufacturing Practice; Sanitary operations	Adopts federal requirements of 21 C.F.R. 117.35 and subject matter that was formerly addressed in 18 AAC 34.065 and 18 AAC 34.070.
18 AAC 34.820	New	Good Manufacturing Practice; Sanitary facilities and controls; plumbing, water supply, toilets and handwash sink requirements, and waste disposal	Adopts federal requirements of 21 C.F.R. 117.37 and subject matter that was formerly addressed in 18 AAC 34.070, 18 AAC 34.075, 18 AAC 34.080, 18 AAC 34.085, and 18 AAC 34.095.
18 AAC 34.825	New	Good Manufacturing Practice; Equipment and utensils.	Adopts federal requirements of 21 C.F.R. 117.40 and subject matter that was formerly addressed in 18 AAC 34.090.
18 AAC 34.830	New	Good Manufacturing Practice; Processes and controls; handling; and ice supply.	Adopts federal requirements of 21 C.F.R. 117.80 and subject matter that was formerly addressed in 18 AAC 34.080 and 18 AAC 34.105.
18 AAC 34.835	New	Good Manufacturing Practice; Storage and transportation.	Adopts federal requirements of 21 C.F.R. 117.93.
18 AAC 34.840	New	Good Manufacturing Practice; Holding and distribution of human food by-products for use as animal food.	Adopts federal requirements of 21 C.F.R. 117.95.
18 AAC 34.855	New	Good Manufacturing Practice; Defect action levels.	Adopts federal requirements of 21 C.F.R. 117.110.
Table of Contents of Article 9	New	General Provisions, Compliance Procedures, and Fees	Conforming edits.
18 AAC 34.900(d)	Repealed	Permit, certification, waiver, and compliance fees.	Removes fee for seafood facility recognition program at 18 AAC 34.960, which is being repealed.
18 AAC 34.900(e)(1)(B)	Amended	Permit, certification, waiver, and compliance fees.	Changes in wording due to discontinued use of inspection scores.
18 AAC 34.920 (section heading)	Amended	Records availability and retention.	Adds " availability and retention" to section heading.
18 AAC 34.920(a)(3)	Amended	Records availability and retention.	Updates citation to refer to new Article 8.
18 AAC 34.920(a)(4)	Amended	Records availability and retention.	Updates citation to refer to new Article 8.
18 AAC 34.920(a)(5)	Amended	Records availability and retention.	Updates citation since 18 AAC 34.125(d) and (e) are being repealed.
18 AAC 34.920(a)(6)	Repealed	Records availability and retention.	Conforming edit; repeals since 18 AAC 34.310 is being repealed.
18 AAC 34.920(a)(8)	Amended	Records availability and retention.	Conforming edit; amends since 18 AAC 34.525 is being repealed.
18 AAC 34.920(a)(9)	Amended	Records availability and retention.	Updates citation to refer to new Article 8.
18 AAC 34.920(a)(11)	Amended	Records availability and retention.	Makes a conforming edit.
18 AAC 34.920(a)(12)	Amended	Records availability and retention.	Makes a conforming edit.
18 AAC 34.920(a)(13)	New	Records availability and retention; recall procedures.	Adds requirement for availability and retention of records relating to new recall provisions at 18 AAC 34.047.
18 AAC 34.920(a)(14)	New	Records availability and retention; training.	Adds requirement for availability and retention of records relating to new training provisions at 18 AAC 34.803.
18 AAC 34.930(b)	Amended	Inspections.	Adds language to allow the inspector to collect samples for analytical testing of food products, packaging, and food-contact surfaces. A processor may not charge the department more than the average wholesale market price for a sample.
18 AAC 34.930(f)	Repealed	Inspections.	Repeals requirement for department to leave copy of inspection report at the facility.
18 AAC 34.935	Repealed	Inspection seal.	Repeals regulations regarding authorization and use of inspection seals.

18 AAC 34.940(c)	Amended	Enforcement and compliance.	Amends language to clarify department discretion; adds additional types of documents that a processor may be required to provide to the department; makes conforming edits.
18 AAC 34.940(d)	Amended	Enforcement and compliance.	Changes in wording due to discontinued use of inspection scores. New language requires critical violations be corrected at the time of inspection. Other violations are to be corrected 30 days from the date of inspection or the date the processor is provided notice of the violation.
18 AAC 34.960	Repealed	Seafood processing facility recognition program.	Repeals this program.
18 AAC 34.990(1)	Amended	Definitions; adequate.	Adopts federal definition in 21 C.F.R. 117.3.
18 AAC 34.990(24)	Amended	Definitions; facility.	Expands current definition of facility.
18 AAC 34.990(26)	Amended	Definitions; food.	Expands current definition to include definition provided in AS 17.20.370(11).
18 AAC 34.990(31)	Amended	Definitions; hazard.	Adopts federal definition in 21 C.F.R. 117.3.
18 AAC 34.990(51)	Amended	Definitions; processor.	Expands current definition of processor.
18 AAC 34.990(53)	Amended	Definitions; qualified laboratory.	Amends definition of qualified laboratory.
18 AAC 34.990(54)	Amended	Definitions; ready-to-eat.	Adopts federal definition in 21 C.F.R. 117.3.
18 AAC 34.990(57)	Amended	Definitions; sanitize.	Adopts federal definition in 21 C.F.R. 117.3.
18 AAC 34.990(58)	Amended	Definitions; seafood.	Corrects typo; removes aquatic plants from definition.
18 AAC 34.990(76)	Amended	Definitions; water activity.	Adopts federal definition in 21 C.F.R. 117.3.
18 AAC 34.990(87)	New	Definitions; food-contact surface.	Adopts federal definition in 21 C.F.R. 117.3.