

Material Safety Data Sheet

SEC Investments Corp. LLC.

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SECTION 1 - PRODUCT INFORMATION			
TRADE NAME:	KINEPAK Liquid		
SYNONYM:	K1/3S, K1/2WP, K1S,		
	K1BB, K1P,		
CHEMICAL FAMILY:	Nitromethane		
FORMULA:	CH3 N02		
CAS NUMBER:	75-52-5		
UN/NA NUMBER:	UN 1261		
DOT HAZARD CLASS:	3		

SECTION 2 - HEALTH ALERT

DANGER - If misused or disposed of improperly, material could explode and cause death or serious injury.

DO NOT HANDLE WHEN IN DOUBT!! **See section VIII - Personal Protection** CHEM-TEL, INC. (800) 255-3924.

SECTION 3 - HEALTH HAZARD INFORMATION

EYE: May cause moderate irritation.

SKIN: May cause moderate irritation characterized my redness and pain.

INHALATION: Inhalation of decomposed products may irritate the respiratory tract. Prolonged exposure to these fumes may result in respiratory difficulties (shortness of breath, etc.) and possibly more severe toxic effects.

INGESTION: Swallowing large quantities may cause toxicity characterized by dizziness, bluish skin coloration, methemoglobinemia, unconsciousness, abdominal spasms, nausea, and pain.

SECTION 4 - EMERGENCY AND FIRST AID PROCEDURES

EYE CONTACT: Flush with large amounts of water. Seek medical aid.

SKIN CONTACT: Remove contaminated clothing. Wash skin thoroughly with soap and water.

INHALATION: Remove from exposure. If breathing stops or is difficult, administer artificial respiration or oxygen. Seek medical aid. **INGESTION:** Give 1-2 large glasses of milk or water. Induce vomiting. Seek medical aid.

SECTION 5 - RECOMMENDED OCCUPATIONAL EXPOSURE LIMIT/ HAZARDOUS INGREDIENTS

EXPOSURE LIMIT (PRODUCT):

HAZARDOUS INGREDIENTS	PERCENT	EXPOSURE LIMIT	CAS No.
Nitromethane	Min. 95-100%	20 ppm (ACGIH TWA)	75-52-5

SECTION 6 - REACTIVITY DATA

CONDITIONS CONTRIBUTING TO INSTABILITY: Heat (confinement); Stacking (burning), sparks.

INCOMPATIBILITY: Can react violently or explode, with reducing agents and organic materials. Avoid amines, strong alkalis & acids. **HAZARDOUS REACTION / DECOMPOSITION PRODUCTS:** At high temperatures, especially >374°F, may emit severe toxic fumes of nitrogen oxides.

CONDITIONS CONTRIBUTING TO HAZARDOUS POLYMERIZATION: Not applicable.

SECTION 7 - FIRE AND EXPLOSION HAZARD INFORMATION

FLASH POINT & METHOD: 35° C(95° F) Tag Closed Cup AUTO IGNITION TEMPERATURE: 418° C(785°F) FLAMMABLE LIMITS (% BY VOLUME/AIR): LOWER: 7.3% UPPER: NA

EXTINGUISHING MEDIA: Water, Foam, CO2

FIRE-FIGHTING PROCEDURES: When nitromethane is burning, EVACUATE AREA. Avoid breathing vapor.

FIRE & EXPLOSION HAZARDS: Dangerous when exposed to heat or flame. Can support combustion of other materials involved in a fire and is capable of undergoing detonation if heated to high temperatures, especially under confinement including being piled on itself in a burning fire. When heated to decomposition, highly toxic fumes may be emitted. Do not return to area of explosion until smoke and fumes have dissipated. Dry alkali or amine salts are explosive.

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SECTION 8 - PERSONAL PROTECTION INFORMATION

EYE PROTECTION: Safety glasses approved for preventing eye contact.

SKIN PROTECTION: Neoprene, natural rubber, polyethylene or polyvinyl chloride gloves. Use barrier creams, hand protection and protective clothing.

RESPIRATORY PROTECTION: Follow the OSHA Respirator Regulations found in 29 CRF 1910.134. Use a NIOSH approved mechanical filter or supplied air type respirator as required for concentrations exceeding the occupational exposure limit. **VENTILATION:** Maintain adequate ventilation. Use local exhaust if needed.

SECTION 9 - PERSONAL HANDLING INSTRUCTIONS

HANDLING: Explosives should not be abandoned at any location for any reason. Do not handle during electrical storms. STORAGE: Store in a cool, dry, well-ventilated area remote from operations. Storage area should be of non-combustible construction. Organic materials, flammable substances and finely divided metals should be stored separately. Flames, smoking and unauthorized personnel are prohibited where this product is used or stored. Protect against physical damage, static electricity and lighting. WARNING: Use of this product by persons lacking adequate training, experience and supervision may result in death or serious injury. Obey all Federal, State, and local laws / regulations applicable to transportation, storage, handling, and use of flammable liquids and explosives.

DISTANCE: Always stay away from area of explosion or disposal sites. Stay behind suitable barriers.

SECTION 10 - SPILL & LEAK PROCEDURES

PROCEDURES IF MATERIAL IS RELEASED OR SPILLED (IN ADDITION, SEE SECTION 8): Isolate area. Eliminate ALL sources of ignition. Avoid skin contact. Scrape up. Remove soiled clothing.

WASTE DISPOSAL - USE APPROPRIATE METHOD(S): Disposal of unexploded or deteriorated explosives material can be hazardous. Expert assistance is positively recommended in destroying explosives. Accidents can be prevented by thorough planning and handling in accordance with approved methods. Consult your supervisor, or the nearest SEC Regional Office for assistance. If improperly disposed of, material could explode and cause death or serious injury. In all cases, follow facility emergency response procedures. Contact Facility Environmental Manager for assistance. Report any discharge of oil or hazardous substance that may enter surface waters to the National Response Center (800) 424 - 8802. Observe all applicable local, state, and federal environmental spill and water quality regulations.

SECTION 11 - PHYSICAL DATA

BOILING POINT:	100 C (213° F)	MELTING POINT:	-28.6°C
VAPOR PRESSURE:	27.8 mm Hg @ 20° C	DENSITY (AIR=1):	2.1
EVAPORATION RATE: (N-BUTYLACETATE=1):		VISCOSITY:	0.61 cp @ 25° C
SOLUBILITY IN WATER:	1.8 % by wt. @ 20°C	VOLATILE BY VOLUME:	100
APPEARANCE/ ODOR:	Red/Mild, Fruity Odor	SPECIFIC GRAVITY:	1.13

SECTION 12 - COMMENTS

This product is classified as a flammable liquid, and need not be stored in a high explosive magazine, except where required by local regulations. Storage should be in a well constructed, well ventilated, dry structure located to conform with local, state, and federal regulations. Normal operating conditions are assumed unless otherwise stated. If any given information is not clear or does not apply to your situation, STOP, store the material suitably, and seek correct help from your supervisors or the Institute of Makers of Explosives, Bureau of Alcohol, Tobacco, and Firearms regulations for explosive storage and handling should be consulted and complied with. Disposal sites must be clear of people at the time of disposal.

NOTICE: The data and recommendations presented herein are based upon data which are considered to be accurate. However, SEC makes no guarantee or warranty, either expressed or implied, of the accuracy or completeness of these data and recommendations.

For more detailed information on the hazards of this product, contact the Regulatory Compliance Department at the address below:

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