



USIBELLI COAL MINE, INC.

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VIA E-MAIL

07/14/2014

Russ Kirkham
Coal Regulatory Program Manager
Division of Mining, Land and Water
550 West 7th Avenue, Suite 920
Anchorage, AK 99501

RE: Submittal of Revised Wishbone Hill Permits (01-89-796 and 02-89-796)

Dear Mr. Kirkham,

On June 05th, 2014 I submitted the last remaining information that I believe the Department of Natural Resources (DNR) needs to process our request to renew the Wishbone Hill permits. I have updated the permit application with the information requested by DNR during the renewal process. Enclosed is a digital portfolio containing an updated version of the entire Wishbone Hill Surface Coal Mining Permit Application.

Sincerely,

Robert Brown
Vice President, Business Development

Exhibit 28

PART D

OPERATION AND RECLAMATION PLAN

signs will be placed at the mine access road entrance from the Glenn Highway and at the mine office. These signs will identify the name, business address and telephone number of UCM and contain the current permit number. Perimeter signs will be placed wherever trails or roads cross the permit boundary. Perimeter markers will also be located so that a clear line of sight is maintained from marker to marker around the permit boundary.

If any disturbance occurs within 200 feet of Moose Creek, those areas will have the 100 foot buffer zone marked as required by 11 AAC 90.301 (e). This will include the area near the reconstructed Buffalo Creek outfall, the area near sediment pond 7, and the area adjacent to the disturbance.

Blasting signs warning of the use of explosives and identifying blasting times and signals will be posted at all entrances to blasting areas and at the mine entrance.

10.8 Access Control Features

Access to the Wishbone Hill Project will be closely controlled. An automated gate will be located along the access road at the mine entrance. All vehicles entering or exiting the property will be required to stop at the office to sign in or out.

As shown on Plate 3-1, fencing will be constructed around the facilities area. Fencing will also be provided at the west end of Mine Area 1 near the existing public access to the area. Fences will be approximately 8 feet high and will be constructed with woven wire. Fences will be periodically marked with identification signs.

The existing public right-of-way 52715 will cross the mine access road south of the facilities area (see Plate 3-1). Controlled access will be maintained at this point with either 4 way stop signs or a large diameter culvert under the access road. A more complete discussion on the relocated public right-of-way is present in Section 18.0.